



## HYPERCHARGER CHROME TRAP DOOR FITS 93-99 EVO BIG TWIN WITH CARB

### 8464

### PARTS INCLUDED

- 1 Chrome Hypercharger Assembly with Chrome Trap Door and Butterflies
- 2 Air Filter Element
- 1 Dual Velocity Ring, Black Plastic
- 1 Hardware Kit Containing:
  - 1 16" Section Vacuum Hose — 3/32" I.D. x 1/4" O.D.
  - 1 Barbed "T" Fitting
- 1 "Late Inlet" Gasket with Adhesive
- 2 "Late Inlet" Gaskets
- 1 Carb Support Bracket — Chrome
- 1 TC Style Breather Kit Containing:
  - 2 TC Style Evo Breather Bolts
  - 2 TC Style Breather hoses
  - 1 TC Style Breather (5/8" thick aluminum ring)
  - 1 90 Degree Elbow Fitting, Black Nylon
  - 2 Straight Fitting, Black Nylon
  - 4 4" Nylon Cable Ties
- 3 1/4-20 X 1 1/2" Socket Head Cap Screws
- 1 Installation Instructions

Please read and understand entire instructions before starting installation.

### THANK YOU FOR CHOOSING KÜRYAKYN!

**IN ORDER TO PROTECT YOU AND OTHERS FROM POSSIBLE INJURY AND/OR PROPERTY DAMAGE OR LOSS, PLEASE PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS AND ATTENTION NOTES REGARDING THE USE AND CARE OF THIS PRODUCT.**

**WARNING!** THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN POTENTIAL DEATH OR SERIOUS INJURY

**ATTENTION!** This indication alerts you to the fact that ignoring the contents described herein may negatively affect product performance and functionality.

### TOOLS SUGGESTED

Set of Hex Wrenches, Set of Combination Wrenches, Side Cutter

**NOTE:** For best drivability and maximum performance, we strongly suggest re-jetting of the carburetor.

**STRICTLY OBSERVE THE FOLLOWING GUIDELINES IN ORDER TO USE THE PRODUCT PROPERLY AND AVOID POTENTIALLY DANGEROUS ACCIDENTS.**

**WARNING!** YOU WILL BE WORKING AROUND THE ENGINE AND EXHAUST SYSTEM DURING INSTALLATION. ENSURE THAT THE ENGINE AND EXHAUST SYSTEM HAVE FULLY COOLED TO PREVENT INJURY.

### CUSTOMER SERVICE

877.370.3604 (toll free)

### INSTALLATION QUESTIONS

techsupport@kuryakyn.com  
or call 715.247.2983

### LIMITED WARRANTY

Küryakyn warrants that any Küryakyn products sold hereunder, shall be free of defects in materials and workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

- Küryakyn shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product(s).
  - The product must be properly installed, maintained and operated under normal conditions.
- Küryakyn makes no warranty, expressed or implied, with respect to any gold plated products.
  - Küryakyn shall not be liable for any consequential and incidental damages, including labor and paint, resulting from failure of a Küryakyn product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Küryakyn and a customer.
- Küryakyn products are often intended for use in specific applications. Küryakyn makes no warranty if a Küryakyn product is used in applications other than intended.
- Küryakyn electrical products are warranted for one (1) year from the date of purchase by the consumer. L.E.D.'S contained in components of Küryakyn products will be warranted for defects in materials and workmanship for 3 years from the date of purchase where as all other components shall be warranted for one(1) year. This includes, but is not limited to; control modules, wiring, chrome & other components.
- Küryakyn makes no warranty of any kind in regard to other manufacturer's products distributed by Küryakyn. Küryakyn will pass on all warranties made by the manufacturer and where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.

### ABOUT OUR CATALOG

For purchasing Küryakyn® products, you can receive a complete catalog free of charge. Send the Proof-of-Purchase below with your address to: Küryakyn, P.O. Box 339, Somerset, WI 54025. Please indicate either Accessories Catalog for Harley-Davidson® or GL & Metric Cruisers.

Be sure to ask your local dealer about other Küryakyn® products, the motorcycle parts and accessories designed for riders by riders.

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**STEP 1** Read and understand all steps in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn off the ignition. Let cool.

**STEP 2:** Remove the stock air cleaner assembly.

**STEP 3:** Turn off the fuel petcock. Remove the following from the carburetor: fuel line, cables, enrichener valve (choke), and V.O.E.S. vacuum line. Remove the carb from the intake manifold. Best performance will be obtained by re-jetting the carburetor.



**STEP 4:** Cut a 1-1/2" section of vacuum hose from the length included. Assemble the vacuum "T" as shown in PIC.1.

**STEP 5:** Install this vacuum line assembly as shown in PIC.2 and PIC.3.

**STEP 6:** Re-install the carb on to the intake manifold, a little dish soap or light oil will assist in the spigot going into the rubber boot on the manifold. Be sure the carb is pushed all the way back into the manifold. Reconnect and adjust the cables, reconnect the fuel line, and replace the enrichener valve (choke).

**STEP 7:** Remove the backing from the included adhesive backed gasket and attach it to the mouth of the carb lining up the holes. Place the chrome carb support bracket across the mouth of the carb and loosely attach it to each head with the included breather bolts. Make sure all three mounting holes and the float bowl vent hole (10-o'clock position) are centered in the corresponding slots in the support bracket. Tighten the breather bolts.

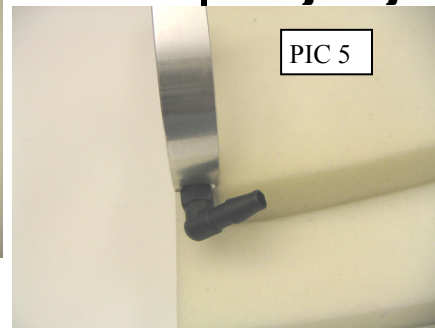
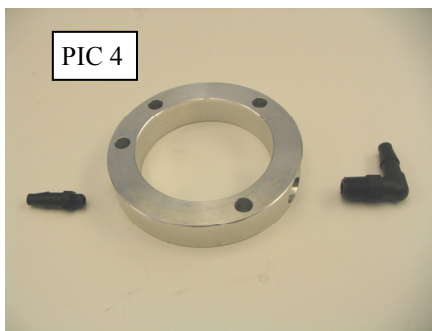
### **IMPORTANT**

**Be sure the support bracket contacts each head when it is in place across the front of the carb. If there is a gap between the heads and the support bracket, push the carb inward to eliminate this gap. Tightening the breather bolts when a gap is present here will likely result in a broken bracket within a short period of time.**

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**STEP 8:**

Assemble the breather by attaching the 90 degree elbow to the front port. This is the hole on the side of the adapter that will face the front of the bike. PIC 4. Tip this elbow slightly upward and towards the motorcycle PIC 5. Attach one of the straight nipple fittings to the rear port on the adapter.

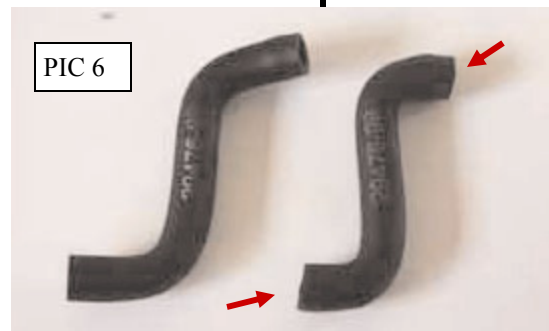


**STEP 9:**

Trim 1/4" from each end of ONE of the included breather hoses PIC 6. Install this hose between the front head and the 90° fitting on the breather adapter. PIC 7

**STEP 10:**

Install the remaining breather hose between the rear breather bolt and the straight barbed fitting on the breather adapter. Secure the ends of the two hoses with the supplied cable ties; trim the cable tie ends. See PIC. 7

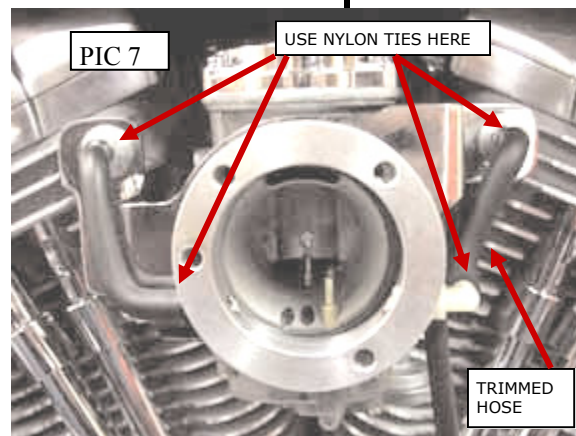


**STEP 11:**

With a 1/8" Hex wrench, remove the round trap door in the Hypercharger. Insert the three 1/4"-20 socket head cap screws through the mounting holes in the Hypercharger from the inside. Place one of the included non-adhesive backed gaskets over the three mounting screws now protruding from the back of the Hypercharger. DO NOT place a bolt through the float bowl vent hole - this hole is the one in the 10-o'clock position.

**STEP 12:**

While holding a gasket in place between the breather adapter and support bracket- **at this time you should have three gaskets installed, one directly behind the Hypercharger back plate, one between the breather adapter / support bracket and one between the support bracket / carb**-secure the assembly to the carburetor. Do NOT over tighten the fasteners; the aluminum will strip easily.



**STEP 13:**

Position the black plastic Dual Velocity ring into position over the bolts attaching the Hypercharger to the carb so that the hole lines up with the empty float bowl vent hole located at the 10 o'clock position PIC 8. This will snap into place.

**STEP 14:**

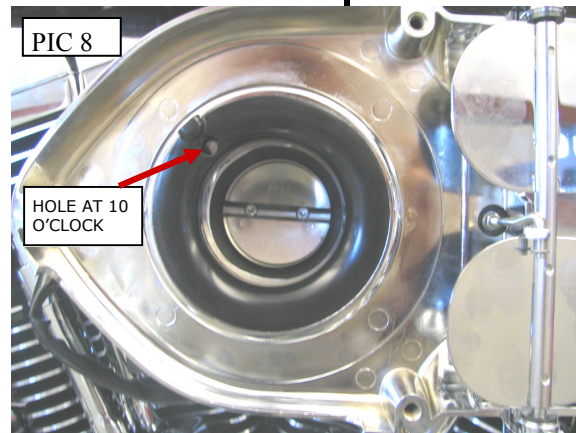
Replace the trap door and gasket.

**STEP 15:**

Plug the rubber vacuum hose (assembled in Step 4) into the air jet on the bottom of the vacuum pod on the back of the Hypercharger.

**STEP 16:**

**Double check the tightness of all related fasteners, check for hose clearance and check throttle for correct operation, making sure it returns properly, before starting bike.**



**ATTENTION!** It is the installer's responsibility to ensure that all of the fasteners (including pre-assembled) are tightened before operation of the motorcycle. Küryakyn will not issue a warranty on components lost due to improper installation. Periodic maintenance may be required.